

Work Order ID 154592

Thursday, December 15, 2016 1:33:55 PM

154592

Ship JAN 6

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Item ID: D3823-3KIV Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Overhead Rear, Center-Ivory
 Start Date: 12/12/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/15/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 9-89 Date: DEC 15 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3823	Rev C								DAS 07 9-89
100		0.00							
100									
HandThermo	Memo	0.00							16/12/20
Hand Finishing Thermoforming	1-Cut Sheet to required Blank size								
105		0.00							DAS 07 9-89
105	Dry Material								
HandThermo	Memo	0.00							16/12/20
Hand Finishing Thermoforming	Dry Sheet as per QSI022 KYDEX								
	Temp: <u>150 deg. F</u>								
	Time IN: <u>5:00 PM</u>								
	Time OUT: <u>6:00 AM</u>								

DEC 20 2016

Per.....

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Stop ***NR2***

[illegible]

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC5- Inspect part completeness to step on W/O	0.00							DAS 9 9-89
160									
QC	Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location: <u>pk</u>	0.00							JAN 03 2017 DAS 6 9-89
170									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							DAS 21 9-89
180									JAN 06 2017
QC	Memo	0.02							
Quality Control									DAS 21 9-89 JAN 03 2017

Picklist Print

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Parent Item: D3823-3KIV

D3823-3KIV

Parent Item Name: Overhead Rear, Center-Ivory

Start Date: 12/12/2016

Required Date: 12/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
Add Step 105 Dry Material 110/04/21 DL

Ipp Rev. B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-62015		Purchased	No			100	sf	1,738.890	10.625	10.625			DAS 07 9-89

MKYD6185S 080-P3-62015
Kydex Ivory (52"x96"-.080)

Location	Loc Qty	Loc Code
SHED	728	
m129761	347	
m130671	381	
therm	1010.89	
121755	13.44	
124462	997.45	

10.625 sg pf

16/12/20

DART AEROSPACE LTD		Work Order: 154592
Description: Rear Overhead, Center		Part Number: D3823-3KIV/KGY
Inspection Dwg: D3823	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than "	✓			
Shape Definition	✓			
Texture Retention	✓			
Material imperfections such as bumps, cracks, voids, scratching	✓			

Measured by: DAS 07 9-89	Date: 16/12/20
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TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.50	Min	0.57"	✓			
0.75	Min	0.755"	✓			
0.36	Min	0.40"	✓			
0.50	Min	0.575"	✓			
0.045	Min	0.053"	✓			
0.055	Min	0.064"	✓			

Measured by: DAS 07 9-89	Date: 16/12/21
Audited by:	Date: 16-12-22
Prototype Approval: N/A	Date: 9-89 N/A

Rev	Date	Change	Revised by	Approved
A	09.06.26	New Issue	KJ	

